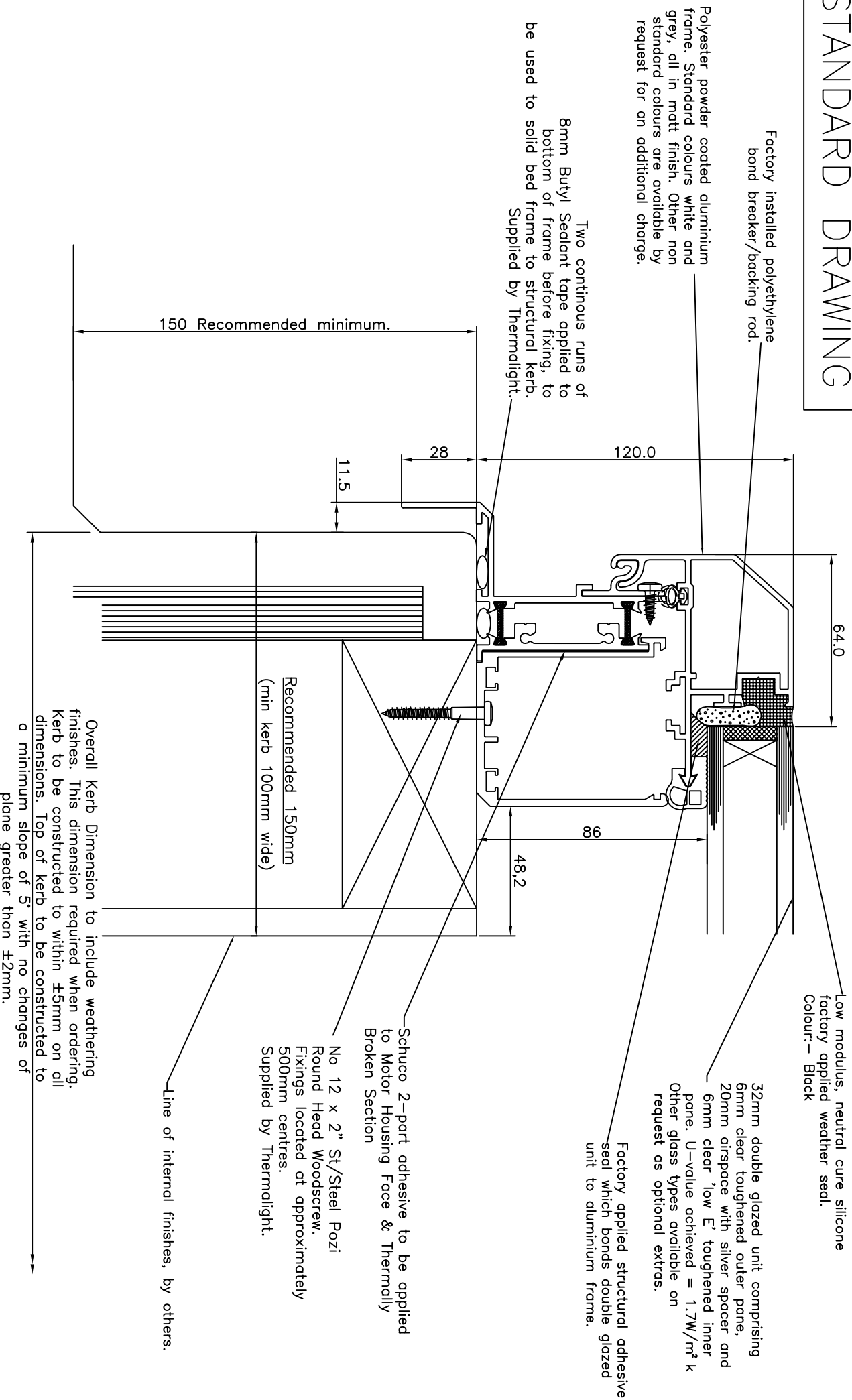


# STANDARD DRAWING



Factory installed polyethylene bond breaker/backing rod.

Two continuous runs of 6mm Butyl Sealant tape applied to bottom of frame before fixing, to be used to solid bed frame to structural kerb. Supplied by Thermalight.

Low modulus, neutral cure silicone factory applied weather seal. Colour:- Black

32mm double glazed unit comprising 6mm clear toughened outer pane, 20mm airspace with silver spacer and 6mm clear 'low E' toughened inner pane. U-value achieved = 1.7W/m<sup>2</sup> K Other glass types available on request as optional extras.

Factory applied structural adhesive seal which bonds double glazed unit to aluminium frame.

Schuco 2-part adhesive to be applied to Motor Housing Face & Thermally Broken Section

No. 12 x 2" St/Steel Pozzi Round Head Woodscrew. Fixings located at approximately 500mm centres. Supplied by Thermalight.

Line of internal finishes, by others.

Overall Kerb Dimension to include weathering finishes. This dimension required when ordering. Kerb to be constructed to within ±5mm on all dimensions. Top of kerb to be constructed to a minimum slope of 5° with no changes of plane greater than ±2mm.



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Third angle projection unless otherwise noted.  
Tolerances:  
Whole numbers = ±1mm  
One decimal place = ±0.5mm  
Two decimal places = ±0.2mm  
Angular = ±1 degree  
IF IN DOUBT - - - - - ASKI  
DO NOT SCALE.

<b>Checked by:</b>		<b>Quantity:</b> N/A	<b>Finish:</b> Polyester Powder Coated
<b>Date:</b>	<b>Product Ref:</b> 401	<b>Description:</b> Frame Assembly/Installation Details	<b>Materials:</b> Hinged Glass Solo Frame
		<b>Product:</b> Hinged Glass	<b>Drawn by:</b> J.P.D.
		<b>Stock/Part No:</b>	<b>Date:</b> 21/07/04
			<b>Drawing No:</b> 401/ASS/005 D